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Electrification is an evolving paradigm shift in the transportation industry toward more efficient, higher performance, safer, smarter, and more reliable vehicles. There is in fact a clear trend to move from internal combustion engines (ICEs) to more integrated electrified powertrains. Providing a detailed overview of this growing area, Advanced Electric Drive Vehicles begins with an introduction to the automotive industry, an explanation of the need for electrification, and a presentation of the fundamentals of conventional vehicles and ICEs. It then proceeds to address the major components of electrified vehicles—i.e., power electronic converters, electric machines, electric motor controllers, and energy storage systems. This comprehensive work: Covers more electric vehicles (MEVs), hybrid electric vehicles (HEVs), plug-in hybrid electric vehicles (PHEVs), range-extended electric vehicles (REEVs), and all-electric vehicles (EVs) including battery electric vehicles (BEVs) and fuel cell vehicles (FCVs) Describes the electrification technologies applied to nonpropulsion loads, such as power steering and air-conditioning systems Discusses hybrid battery/ultra-capacitor energy storage systems, as well as 48-V electrification and belt-driven starter generator systems Considers vehicle-to-grid (V2G) interface and electrical infrastructure issues, energy management, and optimization in advanced electric drive vehicles Contains numerous illustrations, practical examples, case studies, and challenging questions and problems throughout to ensure a solid understanding of key concepts and applications Advanced Electric Drive Vehicles makes an ideal textbook for senior-level undergraduate or graduate engineering courses and a user-friendly reference for researchers, engineers, managers, and other professionals interested in transportation electrification.

Machining is an essential part of high-performance engine building and stock rebuilding, as well as certain servicing procedures. Although you may not own the expensive tooling and machining to perform all or any of the machining required for a quality build, you need to understand the principles, procedures, and goals for machining, so you can guide the machining process when outsourced. Classic and older engines typically require extensive machining and almost every major component of engine, including block, heads, intake, crankshaft, and pistons, require some sort of machining and fitment. A detailed, authoritative, and thorough automotive engine-machining guide for the hard-core enthusiast has not been available until now. Mike Mavrigian, editor of Engine Building Professional, walks you through each important machining procedure. A stock 300-hp engine build has far different requirements than a 1,000-hp drag race engine, and Mavrigian reveals the different machining procedures and plans according to application and engine design. The author also shows you how to inspect, measure, and evaluate components so you can provide astute guidance and make the best machine work choices. Machining procedures included are cylinder boring, align boring/honing, decking, valveseat cutting, cam tunnel boring, and a multitude of other services. In addition, multi-angle valve jobs, setting the valveseats, altering rocker arm ratio, re-conditioning connecting rods, and machining and matching valvetrain components are also covered. Whether you're an enthusiast engine builder or prospective machining student who wants to pursue a career as an automotive machinist, this book will provide insight and in-depth instruction for performing the most common and important machining procedures.

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