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Okuma (also badged Dong Yong) LS Lathe. Data Pack consisting of: Operator's and Maintenance Manual with the special "Service Drawings" (originally a separate publication), a second, more concise edition and a copy of the maker's comprehensive Sales, Technical Specification and Accessories Catalogue. English

text but also available in German.

A proven guide to computer-aided machining, CNC Programming: Principles and Applications has been revised to give readers the most up-to-date information on G- and M- code programming available today. This edition retains the book's comprehensive yet concise approach, offering an overview of the entire manufacturing process, from planning through code writing and setup. is the new edition includes expanded coverage of tooling, manufacturing processes, print reading, quality control, and precision measurement. Designed to meet the needs of both beginning machinists and seasoned machinists making the transition to the abstract realm of CNC, this book is a valuable resource that will be referred to again and again. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Digital Enterprise Technology (DET) is more than a concept. Companies arc facing new challenges in a context where the references are mostly numerical. Nowadays, digital methods and tools arc widely generalized. DET 2008 allowed excellent exchanges about "the collection of systems and methods for the digital modelling and analysis of the global product development and realisation process, in the context of lifecycle management". This book of proceedings gives a short vices of the keynotes and proposes the text of the papers that have been presented during DET 2008. This gives a clear view of the actual state of the art and of the industrial needs. This book of proceedings is organized with respect to the topics that were addressed during the conference.

This book attempts to encompass in-process measurement and control holistically as opposed to dealing with the bits and pieces. It discusses various types of sensors and strategies for using the data derived from the sensors in a closed-loop feedback arrangement.

Much has been said and written about Japan's manufacturing prowess. Most of the comment comes from people who are merely visitors to the country and can be best classified as 'observers looking in from the outside'. Other views come from the Japanese themselves in which the double barrier of culture and language filters out much information that would be of real value to Western industrialists. Neither of these limitations apply to John Hartley, who has been resident in Japan for the past five years. He understands the culture, can speak the language and has extensive contacts at the highest level. Therefore, he is in a unique position to report on the Japanese scene and its activities in advanced manufacturing technology. This he has been doing on a regular basis to IFS magazines: The Industrial Robot, Assembly Automation, Sensor Review and The FMS Magazine. Most of the material in this book is from John Hartley's 'pen' and represents his most significant contributions on flexible automation in Japan to these journals over the last three years. It is augmented with a few other articles written by leading authorities on new technology in Japanese manufacturing industry.

Until now, parametric programming has been the best-kept secret of CNC! This new book demystifies this simple yet sophisticated programming tool in an easy-to-understand tutorial format, and presents a comprehensive how-to of parametric programming from a user's point of view. Focusing on three of the most popular versions of parametric programming - Fanuc's custom macro B, Okuma's user task 2, and Fadal's macro - the book describes what parametric programming is, what it can do, and how it does it more efficiently than manual programming. Along with a host of program-simplifying techniques included in the book, you're treated to descriptions of how to write, set-up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G-code level.

"CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are."--BOOK JACKET.

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