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Structural Alloys For Power Plants

The high temperature capability of nickel alloys makes them critical for power plant applications. Microstructural evolution in such alloys determines the long-term performance such as creep life. This chapter concentrates on modelling creep in solid solution-strengthened and precipitation-strengthened nickel alloys.

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Current fleets of conventional and nuclear power plants face increasing hostile environmental conditions due to increasingly high temperature operation for improved capacity and efficiency, and the need for long term service. Additional challenges are presented by the requirement to cycle plants to meet peak-load operation. This book presents a comprehensive review of structural materials in conventional and nuclear energy applications. Opening chapters address operational challenges and structural alloy requirements in different types of power plants. The following sections review power plant structural alloys and methods to mitigate critical materials degradation in power plants.

High-performance alloys that can withstand operation in hazardous nuclear environments are critical to presentday in-service reactor support and maintenance and are foundational for reactor concepts of the future. With commercial nuclear energy vendors and operators facing the retirement of staff during the coming decades, much of the scholarly knowledge of nuclear materials pursuant to appropriate, impactful, and safe usage is at risk. Led by the multi-award winning editorial team of G. Robert Odette (UCSB) and Steven J. Zinkle (UTK/ORNL) and with contributions from leaders of each alloy discipline, Structural Alloys for Nuclear Energy Applications aids the next generation of researchers and industry staff developing and maintaining steels, nickel-base alloys, zirconium alloys, and other structural alloys in nuclear energy applications. This authoritative reference is a critical acquisition for institutions and individuals seeking state-of-the-art knowledge aided by the editors' unique personal insight from decades of frontline research, engineering and management. Focuses on in-service irradiation, thermal, mechanical, and chemical performance capabilities. Covers the use of steels and other structural alloys in current fission technology, leading edge Generation-IV fission reactors, and future fusion power reactors. Provides a critical and comprehensive review of the state-of-the-art experimental knowledge base of reactor materials, for applications ranging from engineering safety and lifetime assessments to supporting the development of advanced computational models.

Due to their continuing role in electricity generation, it is important that coal power plants operate as efficiently and cleanly as possible. Coal Power Plant Materials and Life Assessment reviews the materials used in coal plants, and how they can be assessed and managed to optimize plant operation. Part I considers the structural alloys used in coal plants. Part II then reviews performance modelling and life assessment techniques, explains the inspection and life-management approaches that can be adopted to optimize long term plant operation, and considers the technical and economic issues involved in meeting variable energy demands. Summarizes key research on coal-fired power plant materials, their behavior under operational loads, and approaches to life assessment and defect management Details the range of structural alloys used in coal power plants, and the life assessment techniques applicable to defect-free components under operational loads Reviews the life assessment techniques applicable to components containing defects and the approaches that can be adopted to optimize plant operation and new plant and component design

A program on fireside corrosion is being conducted at Argonne National Laboratory to evaluate the performance of several structural alloys in the presence of mixtures of synthetic coal ash, alkali sulfates, and alkali chlorides. Candidate alloys are also exposed in a small-scale coal-fired combustor at the National Energy Technology Laboratory in Pittsburgh. Experiments in the present program, which addresses the effects of deposit chemistry, temperature, and alloy chemistry on the corrosion response of alloys, were conducted at temperatures in the range of 575-800 C for time periods up to (almost equal to)1850 h. Alloys selected for the study included HR3C, 310TaN, HR120, SAVE 25, NF709, modified 800, 347HFG, and HCM12A. In addition, 800H clad with Alloy 671 was included in several of the exposures. Data were obtained on weight change, scale thickness, internal penetration,

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microstructural characteristics of corrosion products, mechanical integrity, and cracking of scales. Results showed that relationship of corrosion rates to temperature followed a bell-shaped curve, with peak rates at (almost equal to) 725 C, but the rate itself was dependent on the alloy chemistry. Several alloys showed acceptable rates in the sulfate-containing coal-ash environment; but NaCl in the deposit led to catastrophic corrosion at 650 and 800 C.

A program on coal-ash corrosion is being conducted at Argonne National Laboratory to evaluate the performance of several structural alloys in the presence of mixtures of synthetic coal ash, alkali sulfates, and alkali chlorides. Candidate alloys are also exposed in a small-scale coal-fired combustor at the National Energy Technology Laboratory in Pittsburgh. Experiments in the present program, which addresses the effects of deposit chemistry, temperature, and alloy chemistry on the corrosion response of alloys, were conducted at temperatures in the range of 575-800 C for time periods up to {approx}1850 h. Fe-base alloys selected for the study included HR3C, 310TaN, HR120, SAVE 25, NF709, modified 800, 347HFG, and HCM12A. In addition, 800H clad with Alloy 671 was included in several of the exposures. Ni-base alloys selected for the study included 600, 601, 617, 690, 625, 602CA, 214, 230, 45TM, HR 160, and 693. Data were obtained on weight change, scale thickness, internal penetration, microstructural characteristics of corrosion products, mechanical integrity of the scales, and cracking of scales. Results showed that the relationship of corrosion rates to temperature followed a bell-shaped curve for Fe-base alloys, with peak rates at {approx}725 C, but the rate itself was dependent on the alloy chemistry. Several Fe-base alloys showed acceptable rates in the sulfate-containing coal-ash environment; but NaCl in the deposit led to catastrophic corrosion at 650 and 800 C. Ni-base alloys generally exhibited less corrosion than the Fe-base alloys under similar exposure conditions; however, they were susceptible to localized corrosion in the form of pits.

This book addresses structural material corrosion in coolant circuits, simulation of erosion corrosion of carbon and low-alloy steels, and simulation of stress corrosion. It also discusses corrosion of copper alloys, zirconium corrosion, optimization of water chemistry at operating nuclear power plants, coolant tendency to deposit hardness salts on heat-transfer surfaces, and inspection of metallic components. In addition, there are two appendixes, the first showing the chemical composition of steels, the second discussing solubility of iron, cobalt, zinc and copper corrosion products under conditions simulating power unit water chemistry.

Operating at a high level of fuel efficiency, safety, proliferation-resistance, sustainability and cost, generation IV nuclear reactors promise enhanced features to an energy resource which is already seen as an outstanding source of reliable base load power. The performance and reliability of materials when subjected to the higher neutron doses and extremely corrosive higher temperature environments that will be found in generation IV nuclear reactors are essential areas of study, as key considerations for the successful development of generation IV reactors are suitable structural materials for both in-core and out-of-core applications. Structural Materials for Generation IV Nuclear Reactors explores the current state-of-the art in these areas. Part One reviews the materials, requirements and challenges in generation IV systems. Part Two presents the core materials with chapters on irradiation resistant austenitic steels, ODS/FM steels and refractory metals amongst others. Part Three looks at out-of-core materials. Structural Materials for Generation IV Nuclear Reactors is an essential reference text for professional scientists, engineers and postgraduate researchers involved in the development of generation IV nuclear reactors. Introduces the higher neutron doses and extremely corrosive higher temperature environments that will be found in generation IV nuclear reactors and implications for structural materials Contains chapters on the key core and out-of-core materials, from steels to advanced micro-laminates Written by an expert in that particular area

The clamor for non-carbon dioxide emitting energy production has directly impacted on the development of nuclear energy. As new nuclear plants are built, plans and designs are continually being developed to manage the range of challenging requirement and problems that nuclear plants face especially when managing the greatly increased operating temperatures, irradiation doses and extended design life spans. Materials for Nuclear Plants: From Safe Design to Residual Life Assessments provides a comprehensive treatment of the structural materials for nuclear power plants with emphasis on advanced design concepts. Materials for Nuclear Plants: From Safe Design to Residual Life Assessments approaches structural materials with a systemic approach. Important components and materials currently in use as well as those which can be considered in future designs are detailed, whilst the damage mechanisms responsible for plant ageing are discussed and explained. Methodologies for materials characterization, materials modeling and advanced materials testing will be described including design code considerations and non-destructive evaluation concepts. Including models for simple system dynamic problems and knowledge of current nuclear power plants in operation, Materials for Nuclear Plants: From Safe Design to Residual Life Assessments is ideal for students studying postgraduate courses in Nuclear Engineering. Designers on courses for code development, such as ASME or ISO and nuclear authorities will also find this a useful reference.

Laser peening is an emerging modern process that impresses a compressive stress into the surface of metals or alloys. This treatment can reduce the rate of intergranular stress corrosion cracking and fatigue cracking in structural metals or Alloy 600 needed for nuclear power plants.

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